

TECHNICAL DATA SHEET

M304

M304 is a **Heterophasic Polypropylene Impact Copolymer** produced by the **Spheripol Technology**

M304 combines excellent processability with low Cycle Time and excellent Impact – Stiffness balance

M304 is recommended for use in Injection Molded Furniture, Automotive Components, Paint Pails, Crates

Property	Test Method	Unit	Value
Melt Flow Index (2.16 kg & 230 ⁰ C)	ASTM D1238	g/10 min	3.5
Density at 23°C	ASTM D1505	g/cm ³	0.90
Tensile Strength at Yield	ASTM D638	MPa	25
Tensile Elongation at Yield		%	7
Flexural Modulus	ASTM D790	MPa	950
Izod Impact Strength (Notch, 23°C)	ASTM D256	J/m	150
Vicat Softening Point (10N)	ASTM D1525	°C	150
Heat Deflection Temperature (0.46 N/m ²)	ASTM D648	°C	90

Suggested Processing Temperature

Barrel Temperature	°C	180 – 260
Mold Temperature	°C	30 – 40

* Halene P is the registered trademark of Polypropylene of HPL

Mechanical properties tested on Injection Molded Test Specimens

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