

TECHNICAL DATA SHEET

M108

M108 is a **Polypropylene Homopolymer**, produced by the **Spheripol Technology**

M108 combines easy processability with high strength

M108 is recommended for General Purpose Extrusion & Injection Molding

Property	Test Method	Unit	Value
Melt Flow Index (2.16 kg & 230 ^o C)	ASTM D1238	g/10 min	8
Density at 23 °C	ASTM D1505	g/cm ³	0.90
Tensile Strength at Yield	ASTM D638	MPa	30
Tensile Elongation at Yield		%	7
Flexural Modulus	ASTM D790	MPa	1300
Izod Impact Strength (Notch, 23 °C)	ASTM D256	J/m	35
Vicat Softening Point (10N)	ASTM D1525	°C	152
Heat Deflection Temperature (0.46 N/m ²)	ASTM D648	°C	94

Suggested Processing Temperature

Barrel Temperature	°C	180 - 260
Mold Temperature	°C	30 - 40

*Halene P is the registered trademark of Polypropylene of HPL

Mechanical properties tested on Injection Molded Test Specimens

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